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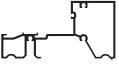



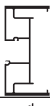



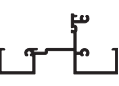




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GROUP NO. DESIGNATION	FINISHES INCLUDED
#17 GRP	#17 CLEAR
#40 GRP	#40 BRONZE BW – BONE WHITE #22 STD. PAINT #14 CLEAR
#29 GRP	#29 BLACK #18 CHAMPAGNE #26 LIGHT BRONZE #28 MEDIUM BRONZE

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DESCRIPTION	PART NO.	FT./UNIT	FINISH	PRICE/UNIT	UNITS/PKG.
BASIC SYSTEM					
 STANDARD SILL / HEAD	575003	24'	#17 GRP	\$281.00	—
			#40 GRP	309.00	
			#29 GRP	346.00	
 TUBULAR HORIZONTAL	575011	24'	#17 GRP	318.00	—
			#40 GRP	336.00	
			#29 GRP	377.00	
 GLASS STOP	575004	24'	#17 GRP	85.00	—
			#40 GRP	96.00	
			#29 GRP	108.00	
 JAMB	575001	24'	#17 GRP	306.00	—
			#40 GRP	339.00	
			#29 GRP	380.00	
 OPEN BACK VERTICAL MULLION	575013	24'	#17 GRP	391.00	—
			#40 GRP	416.00	
			#29 GRP	466.00	
 SHALLOW POCKET FILLER	575002	24'	#17 GRP	133.00	—
			#40 GRP	141.00	
			#29 GRP	158.00	
 FLASHING	575037	24'	#17 GRP	143.00	—
			#40 GRP	158.00	
			#29 GRP	177.00	
 H.P. SILL FLASHING	575157	24'	#17 GRP	195.00	—
			#40 GRP	222.00	
			#29 GRP	242.00	
 OPTIONAL SILL	575057	24'	#17 GRP	228.00	—
			#40 GRP	252.00	
			#29 GRP	264.00	
 COVER FOR OPTIONAL SILL	575058	24'	#17 GRP	50.00	—
			#40 GRP	56.00	
			#29 GRP	60.00	
EXPANSION MULLION					
 MALE EXPANSION MULLION	575009	24'	#17 GRP	314.00	—
			#40 GRP	337.00	
			#29 GRP	378.00	
 FEMALE EXPANSION MULLION	575010	24'	#17 GRP	283.00	—
			#40 GRP	303.00	
			#29 GRP	340.00	
 1/4" MALE EXPANSION MULLION (FOR USE WITH 575010 /575029 – NON-IMPACT APPLICATIONS)	575008	24'	#17 GRP	300.00	—
			#40 GRP	323.00	
			#29 GRP	362.00	

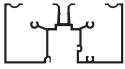
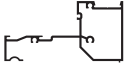









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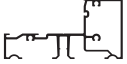
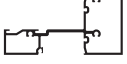





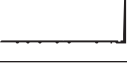

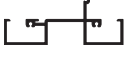



IR 500 MOLDINGS

DESCRIPTION	PART NO.	FT./UNIT	FINISH	PRICE/UNIT	UNITS/PKG.
OPTIONAL FRAMING					
 OPTIONAL ONE PIECE HEAD	575012	24'	#17 GRP	\$359.00	—
			#40 GRP	396.00	
			#29 GRP	444.00	
 OPTIONAL SILL / HEAD (ALLOWS FOR CONCEALED FASTENERS WITH PRE-GLAZED UNITS)	575006	24'	#17 GRP	269.00	—
			#40 GRP	289.00	
			#29 GRP	324.00	
 SNAP IN FILLER (FOR USE WITH OPTIONAL SILL/HEAD 575006)	575007	24'	#17 GRP	14.00	—
			#40 GRP	17.00	
			#29 GRP	19.00	
 TRANSOM POCKET FILLER	575033	24'	#17 GRP	153.00	—
			#40 GRP	170.00	
			#29 GRP	191.00	
 DEEP POCKET FILLER (IR500)	575035	24'	#17 GRP	150.00	—
			#40 GRP	167.00	
			#29 GRP	187.00	
 1/4" ADAPTOR	575029	24'	#17 GRP	34.00	—
			#40 GRP	35.00	
			#29 GRP	36.00	
 SHALLOW POCKET FILLER (FOR USE WITH 1/2" GLASS - NON-IMPACT APPLICATIONS)	575044	24'	#17 GRP	131.00	—
			#40 GRP	141.00	
			#29 GRP	158.00	
 DEEP POCKET FILLER (FOR USE WITH 1/2" GLASS - NON-IMPACT APPLICATIONS)	575046	24'	#17 GRP	149.00	—
			#40 GRP	166.00	
			#29 GRP	186.00	
 OPTIONAL RADIUS HEAD	575063	24'	#17 GRP	228.00	—
			#40 GRP	238.00	
			#29 GRP	244.00	
 OPTIONAL RADIUS HEAD PRESSURE PLATE	575065	24'	#10 MILL	55.00	—
 OPTIONAL RADIUS HEAD COVER	575064	24'	#17 GRP	73.00	—
			#40 GRP	82.00	
			#29 GRP	88.00	

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DESCRIPTION	PART NO.	FT./UNIT	FINISH	PRICE/UNIT	UNITS/PKG.
BASIC SYSTEM					
 STANDARD SILL / HEAD	575103	24'	#17 GRP	\$318.00	—
			#40 GRP	349.00	
			#29 GRP	389.00	
 TUBULAR HORIZONTAL	575115	24'	#17 GRP	331.00	—
			#40 GRP	350.00	
			#29 GRP	393.00	
 GLASS STOP	575104	24'	#17 GRP	89.00	—
			#40 GRP	100.00	
			#29 GRP	112.00	
 JAMB	575101	24'	#17 GRP	321.00	—
			#40 GRP	355.00	
			#29 GRP	394.00	
 OPEN BACK VERTICAL MULLION	575116	24'	#17 GRP	406.00	—
			#40 GRP	432.00	
			#29 GRP	484.00	
 SHALLOW POCKET FILLER	575102	24'	#17 GRP	132.00	—
			#40 GRP	146.00	
			#29 GRP	165.00	
 POCKET INSERT FASTENER SUPPORT	575052	24'	#10 MILL	133.00	—
 FLASHING	575037	24'	#17 GRP	143.00	—
			#40 GRP	158.00	
			#29 GRP	177.00	
 H.P. SILL FLASHING	575157	24'	#17 GRP	195.00	—
			#40 GRP	222.00	
			#29 GRP	242.00	
 OPTIONAL SILL	575158	24'	#17 GRP	263.00	—
			#40 GRP	300.00	
			#29 GRP	327.00	
 COVER FOR OPTIONAL SILL	575159	24'	#17 GRP	101.00	—
			#40 GRP	114.00	
			#29 GRP	128.00	
EXPANSION MULLION					
 MALE EXPANSION MULLION	575117	24'	#17 GRP	330.00	—
			#40 GRP	353.00	
			#29 GRP	396.00	
 FEMALE EXPANSION MULLION	575118	24'	#17 GRP	296.00	—
			#40 GRP	317.00	
			#29 GRP	353.00	

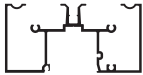






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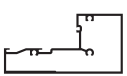
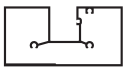


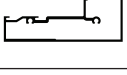







IR 501 MOLDINGS

DESCRIPTION	PART NO.	FT./UNIT	FINISH	PRICE/UNIT	UNITS/PKG.
OPTIONAL FRAMING					
 OPTIONAL ONE PIECE HEAD	575112	24'	#17 GRP	\$377.00	—
			#40 GRP	415.00	
			#29 GRP	466.00	
 TRANSOM POCKET INSERT	575133	24'	#17 GRP	169.00	—
			#40 GRP	176.00	
			#29 GRP	182.00	
 DEEP POCKET FILLER (IR501)	575135	24'	#17 GRP	155.00	—
			#40 GRP	173.00	
			#29 GRP	194.00	
 SNAP-IN INFILL ADAPTOR (FOR 1" INFILL)	451VG030	24'	#17 GRP	24.00	—
			#40 GRP	28.00	
			#29 GRP	32.00	
 OPTIONAL RADIUS HEAD	575163	24'	#17 GRP	256.00	—
			#40 GRP	266.00	
			#29 GRP	273.00	
 OPTIONAL RADIUS HEAD PRESSURE PLATE	575065	24'	#10 MILL	55.00	—
 OPTIONAL RADIUS HEAD COVER	575164	24'	#17 GRP	65.00	—
			#40 GRP	74.00	
			#29 GRP	79.00	

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DESCRIPTION	PART NO.	FT./UNIT	FINISH	PRICE/UNIT	UNITS/PKG.
 OPEN BACK DOOR JAMB (IR500/IR501)	575051	24'	#17 GPR	\$373.00	—
			#40 GPR	394.00	
			#29 GPR	442.00	
 OPEN BACK DOOR JAMB (IR500/IR501)	575050	24'	#17 GPR	360.00	—
			#40 GPR	380.00	
			#29 GPR	426.00	
 TRANSOM BAR (IR500)	575022	24'	#17 GPR	314.00	—
			#40 GPR	331.00	
			#29 GPR	371.00	
 DOOR HEADER (IR500)	575023	24'	#17 GPR	361.00	—
			#40 GPR	375.00	
			#29 GPR	421.00	
 TRANSOM BAR (IR500)	575020	24'	#17 GPR	301.00	—
			#40 GPR	317.00	
			#29 GPR	355.00	
 DOOR HEADER (IR500)	575021	24'	#17 GPR	347.00	—
			#40 GPR	361.00	
			#29 GPR	405.00	
 TRANSOM BAR (IR500)	575122	24'	#17 GPR	330.00	—
			#40 GPR	347.00	
			#29 GPR	389.00	
 DOOR HEADER (IR501)	575123	24'	#17 GPR	361.00	—
			#40 GPR	375.00	
			#29 GPR	421.00	
 TRANSOM BAR (IR501)	575120	24'	#17 GPR	317.00	—
			#40 GPR	333.00	
			#29 GPR	373.00	
 IR500/501 T-BAR / HEADER FOR USE WITH CONCEALED CLOSERS	575062	24'	#17 GPR	276.00	—
			#40 GPR	278.00	
			#29 GPR	280.00	
 IR500/501 T-BAR / HEADER FOR USE WITH CONCEALED CLOSERS	575162	24'	#17 GPR	391.00	—
			#40 GPR	405.00	
			#29 GPR	412.00	
 T-BAR GLASS STOP (IR500 EXTERIOR) (USE IN CONJUNCTION WITH 575059 T-BAR/HEADER & 575061 GLASS STOP)	575060	24'	#17 GPR	72.00	—
			#40 GPR	74.00	
			#29 GPR	76.00	
 T-BAR GLASS STOP (IR500 INTERIOR) (USE IN CONJUNCTION WITH 575058 T-BAR/HEADER & 575060 GLASS STOP)	575061	24'	#17 GPR	100.00	—
			#40 GPR	103.00	
			#29 GPR	105.00	
 T-BAR GLASS STOP (IR501 EXTERIOR) (USE IN CONJUNCTION WITH 575059 T-BAR/HEADER & 575161 GLASS STOP)	575160	24'	#17 GPR	73.00	—
			#40 GPR	75.00	
			#29 GPR	77.00	
 T-BAR GLASS STOP (IR501 INTERIOR) (USE IN CONJUNCTION WITH 575059 T-BAR/HEADER & 575160 GLASS STOP)	575161	24'	#17 GPR	105.00	—
			#40 GPR	108.00	
			#29 GPR	110.00	
 DOOR STOP ASSEMBLY (INCLUDES WEATHERING)	069177	24'	#17 GPR	84.00	—
			#40 GPR	94.00	
			#29 GPR	104.00	















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IR 500 / 501 MOLDINGS AND TRIFAB HVHZ DOOR MOLDINGS

DESCRIPTION	PART NO.	FT./UNIT	FINISH	PRICE/UNIT	UNITS/PKG.
DOOR FRAMING (CONT.)					
 DOOR JAMB ANCHOR BLOCK (AT SIDELITES ONLY)	575297	EACH	#10 FINISH	\$360.00	—
DOOR FRAMING NON-IMPACT HIGH WINDLOAD (T.F. 450/451 FLORIDA PRODUCT APPROVAL)					
 T.F. 450 OPEN BACK DOOR JAMB (575-053 WITH 27-078 WEATHERING)	450600	24'	#17 GPR	292.00	—
			#40 GPR	307.00	
			#29 GPR	330.00	
 T.F. 451 OPEN BACK DOOR JAMB (575-054 WITH 27-078 WEATHERING)	451600	24'	#17 GPR	299.00	—
			#40 GPR	314.00	
			#29 GPR	341.00	
 GLASS POCKET EXTENSION (USED AT DOOR JAMB TO CREATE DEEP POCKET)	575056	24'	#17 GPR	45.00	—
			#40 GPR	49.00	
			#29 GPR	54.00	
 SINGLE ACTING TRIFAB 450 T-BAR / HEADER FOR USE WITH SURFACE APPLIED CLOSERS (FOR USE UP TO 84" WIDE WITH WEATHERING)	450502	24'	#17 GPR	300.00	4
			#40 GPR	315.00	
			#29 GPR	345.00	
 TRIFAB 450 T-BAR / HEADER FOR USE WITH CONCEALED CLOSERS (FOR USE UP TO 84" WIDE)	450079	24'	#17 GPR	300.00	4
			#40 GPR	310.00	
			#29 GPR	340.00	
 SINGLE ACTING TRIFAB 450 T-BAR / HEADER FOR USE WITH SURFACE APPLIED CLOSERS (FOR USE OVER 84" TO 96" WIDE WITH WEATHERING)	450834	24'	#17 GPR	434.00	4
			#40 GPR	456.00	
			#29 GPR	499.00	
 TRIFAB 450 T-BAR / HEADER FOR USE WITH CONCEALED CLOSERS (FOR USE OVER 84" TO 96" WIDE)	118080	24'	#17 GPR	484.00	4
			#40 GPR	501.00	
			#29 GPR	552.00	
 SINGLE ACTING TRIFAB 451 T-BAR / HEADER FOR USE WITH SURFACE APPLIED CLOSERS (FOR USE UP TO 84" WIDE) (451-020 WITH 27-078 WEATHERING)	451502	24'	#17 GPR	305.00	4
			#40 GPR	316.00	
			#29 GPR	348.00	
 TRIFAB 451 T-BAR / HEADER FOR USE WITH CONCEALED CLOSERS (FOR USE UP TO 84" WIDE)	451079	24'	#17 GPR	305.00	4
			#40 GPR	316.00	
			#29 GPR	348.00	
 SINGLE ACTING TRIFAB 451 T-BAR / HEADER FOR USE WITH SURFACE APPLIED CLOSERS (FOR USE OVER 84" TO 96" WIDE) (450-075 WITH 27-078 WEATHERING)	451834	24'	#17 GPR	484.00	4
			#40 GPR	501.00	
			#29 GPR	552.00	
 TRIFAB 451 T-BAR / HEADER FOR USE WITH CONCEALED CLOSERS (FOR USE OVER 84" TO 96" WIDE)	118081	24'	#17 GPR	315.00	4
			#40 GPR	340.00	
			#29 GPR	348.00	
 DOOR JAMB ANCHOR SLEEVE (FOR USE WITH 450600 & 451600)	575298	EACH	PRIME	42.00	—
 DOOR JAMB ANCHOR STRAP (FOR USE WITH 450600 & 451600)	575299	EACH	PRIME	20.00	—

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DESCRIPTION	PART NO.	FT./UNIT	FINISH	PRICE/UNIT	UNITS/PKG.
 STEEL REINFORCING STEEL REINFORCING (10'-0" HEIGHT MAX. FOR DADE COUNTY NOA)	575110	10'	#35 PRIMED	\$204.00	—
		24'	#35 PRIMED	533.00	—
 STEEL REINFORCING (FOR USE WITH 575050) (10'-0" HEIGHT MAX. FOR DADE COUNTY NOA)	575111	10'	#35 PRIMED	232.00	—
		24'	#35 PRIMED	595.00	—
 STEEL REINFORCING (10'-0" HEIGHT MAX. FOR DADE COUNTY NOA)	575300	10'	#35 PRIMED	175.00	—
		24'	#35 PRIMED	420.00	—
 STEEL REINFORCING (FOR USE WITH 575050) (10'-0" HEIGHT MAX. FOR DADE COUNTY NOA)	575301	10'	#35 PRIMED	190.00	—
		24'	#35 PRIMED	456.00	—
 STEEL REINFORCING (FOR USE WITH 575050) (10'-0" HEIGHT MAX. FOR DADE COUNTY NOA)	575310	10'	#35 PRIMED	204.00	—
		24'	#35 PRIMED	533.00	—













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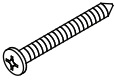
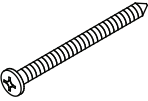





IR 500 / 501 ACCESSORIES

DESCRIPTION	PART NO.	FT./UNIT	FINISH	PRICE/UNIT	UNITS/PKG.
ACCESSORIES					
 GLAZING GASKET	027074	500'	—	\$230.00	1
 GLAZING GASKET	027077	500'	—	272.00	1
 $\frac{3}{16}$ " GLAZING WEDGE (FOR 1" GLAZING)	027900	500'	—	250.00	1
 $\frac{1}{4}$ " x $\frac{5}{16}$ " SLIDE IN SPACER (FOR $\frac{3}{16}$ " GLAZING)	127012	250'	—	185.00	1
 $\frac{1}{4}$ " x $\frac{1}{4}$ " SLIDE IN SPACER (FOR $\frac{1}{4}$ ", $\frac{3}{8}$ " AND 1 $\frac{1}{2}$ " GLAZING)	127011	250'	—	135.00	1
 INTERIOR GLAZING GASKET (IR500 SMALL MISSILE AND LARGE MISSILE-DRY GLAZED)	127146	125'	—	150.00	1
 EXTERIOR GLAZING GASKET (IR500 SMALL MISSILE AND LARGE MISSILE-DRY GLAZED)	127147	250'	—	275.00	1
 INTERIOR GLAZING GASKET (IR501 SMALL MISSILE AND LARGE MISSILE-DRY GLAZED)	127121	200'	—	210.00	1
 EXTERIOR GLAZING GASKET (IR501 SMALL MISSILE AND LARGE MISSILE-DRY GLAZED)	127127	250'	—	260.00	1
 EXPANSION MULLION WEATHERING	027806	500'	—	70.00	1
 FOAM TAPE AT H.P. SILL (2 ROWS)	127120	50'	—	70.00	1
 THERMAL SEPARATOR RADIUS HEAD (PREESURE PLATE FOOTAGE)	163303	250'	—	300.00	1

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DESCRIPTION	PART NO.	FT./UNIT	FINISH	PRICE/UNIT	UNITS/PKG.
ACCESSORIES					
 SCREW SPLINE SCREWS (TYPE AB #12 x 1" PANHEAD)	128267	EACH	—	\$ 0.24	100
 RADIUS HEAD SCREW SPLINE (TYPE AB #12 x 1 1/2" PANHEAD)	128112	EACH	—	0.25	100
 STEEL ATTACHMENT SCREW (TYPE B #12 x 5/8" PANHEAD)	128271	EACH	—	0.15	100
 HP SILL TO HP FLASHING (TYPE B #12 x 7/16" PANHEAD)	128396	EACH	—	0.15	100
 SCREWS FOR 069177 GLASS STOP (TYPE AB #8 x 3/8" PANHEAD) (35 EACH REQUIRED PER STOCK LENGTH OF 069177)	028260	EACH	—	0.05	100
 SCREWS FOR T-BAR/HEADER INTERIOR GLASS STOP (TYPE B #12 x 7/16" PANHEAD)	128910	EACH	—	0.10	100
 RADIUS HEAD PRESSURE PLATE SCREW (1/4" X 1 HWHTF)	128406	EACH	—	0.35	100

GLAZING CHART FOR IR 500/501 FRAMING				
Nominal Infill Infill Thickness	Actual Infill Thickness	Adaptor	Exterior	Interior Spacer
1/4"	0.191"-0.253"	575029	027077	127011
3/16"	0.555"-0.617"	—	027074	127012
5/16"	0.591"-0.653"	—	027077	127011
1"	0.935"-0.967"	451VG030	027074	027900
1 1/16"	1.263"-1.325"	—	027074	127011
1 3/16"	1.263"-1.325"	—	127127	127121


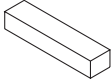
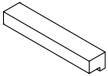
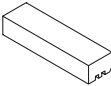
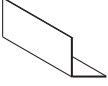
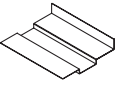

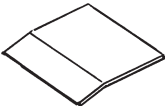



*NON-IMPACT APPLICATIONS.

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EC-97912-05

IR 500 / 501 ACCESSORIES

DESCRIPTION	PART NO.	FT./UNIT	FINISH	PRICE/UNIT	UNITS/PKG.	
ACCESSORIES						
	EPDM	127015	EACH	—	1.15	1
	SILICONE	127015-SI	EACH	—	5.75	1
	EPDM	127070	EACH	—	1.70	1
	SILICONE	127070-SI	EACH	—	8.50	1
	EPDM	127137	EACH	—	2.50	1
	SILICONE	127137-SI	EACH	—	12.50	1
	EPDM	127138	EACH	—	4.20	1
	SILICONE	127138-SI	EACH	—	21.00	1
		575114	EACH	—	2.00	1
		575202	EACH	—	10.00	1
		175313	EACH	—	1.25	1
		451105	EACH	—	0.60	1
		027094	EACH	—	6.85	1
		575200	EACH	—	120.00	1
		575201	EACH	—	120.00	1

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