

CONTENTS

SECTION C1a...TRIFAB® VG 450

PUNCHED OPENING FABRICATION	PAGE
FRONT SET – I.G. (INSIDE GLAZED)	
CAPTURED/SSG (STRUCTURAL SILICONE GLAZE)	C1a/302
WEATHERSEAL	C1a/303
MISCELLANEOUS MOLDINGS	
CORNERS (FRONT I.G.)	C1a/304
RECEPTORS/ADAPTORS	C1a/305
ACCESSORIES	
FASTENERS/DRILL FIXTURES/SPLICE SLEEVE/SHIM BACKER	C1a/306
GLAZING ACCESSORIES /GASKETS	C1a/306 & 307





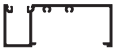

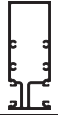





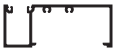


FINISH GROUPS

GROUP NO. DESIGNATION	FINISHES INCLUDED
#17 GRP	#17 CLEAR
#40 GRP	#40 BRONZE BW – BONE WHITE #22 STD. PAINT #14 CLEAR
#29 GRP	#29 BLACK #18 CHAMPAGNE #26 LIGHT BRONZE #28 MEDIUM BRONZE

Laws and building and safety codes governing the design and use of glazed entrance, window, and curtain wall products vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

Kawneer reserves the right to change configuration without prior notice when deemed necessary for product improvement.










© Kawneer Company, Inc., 2008

DESCRIPTION		PART NO.	FT./UNIT	FINISH	PRICE/UNIT	UNITS/PKG.
CAPTURED – FRONT SET I.G. (INSIDE GLAZE)						
SYSTEM AVAILABLE AS INSIDE GLAZE ONLY						
	HEAD	450VG103	24'	#17 GRP	\$198.00	4
				#40 GRP	221.00	
				#29 GRP	240.00	
	GLASS STOP	450VG104	24'	#17 GRP	117.00	8
				#40 GRP	131.00	
				#29 GRP	142.00	
	HORIZONTAL	450VG111	24'	#17 GRP	260.00	4
				#40 GRP	282.00	
				#29 GRP	300.00	
	GLASS STOP	450VG104	24'	#17 GRP	117.00	8
				#40 GRP	131.00	
				#29 GRP	142.00	
	SILL	450VG101	24'	#17 GRP	236.00	4
				#40 GRP	262.00	
				#29 GRP	283.00	
	JAMB	450VG101	24'	#17 GRP	236.00	4
				#40 GRP	262.00	
				#29 GRP	283.00	
	MULLION	450VG005	24'	#17 GRP	277.00	4
				#40 GRP	296.00	
				#29 GRP	312.00	
SSG (STRUCTURAL SILICONE GLAZE) – FRONT SET I.G. (INSIDE GLAZE)						
SYSTEM AVAILABLE AS INSIDE GLAZE ONLY						
	HEAD	450VG103	24'	#17 GRP	198.00	4
				#40 GRP	221.00	
				#29 GRP	240.00	
	GLASS STOP	450VG104	24'	#17 GRP	117.00	8
				#40 GRP	131.00	
				#29 GRP	142.00	
	HORIZONTAL	450SSG111	24'	#17 GRP	247.00	4
				#40 GRP	266.00	
				#29 GRP	283.00	
	HORIZONTAL COVER	450SSG004	24'	#17 GRP	52.00	4
				#40 GRP	60.00	
				#29 GRP	70.00	
	GLASS STOP	450VG104	24'	#17 GRP	117.00	8
				#40 GRP	131.00	
				#29 GRP	142.00	
	SILL	450VG101	24'	#17 GRP	236.00	4
				#40 GRP	262.00	
				#29 GRP	283.00	
	JAMB	450VG101	24'	#17 GRP	236.00	4
				#40 GRP	262.00	
				#29 GRP	283.00	
	MULLION	450SSG005	24'	#17 GRP	363.00	3
				#40 GRP	375.00	
				#29 GRP	392.00	

Laws and building and safety codes governing the design and use of glazed entrance, window, and curtain wall products vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

Kawneer reserves the right to change configuration without prior notice when deemed necessary for product improvement.

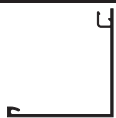
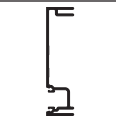
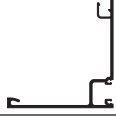
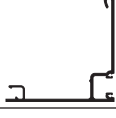

© Kawneer Company, Inc., 2008

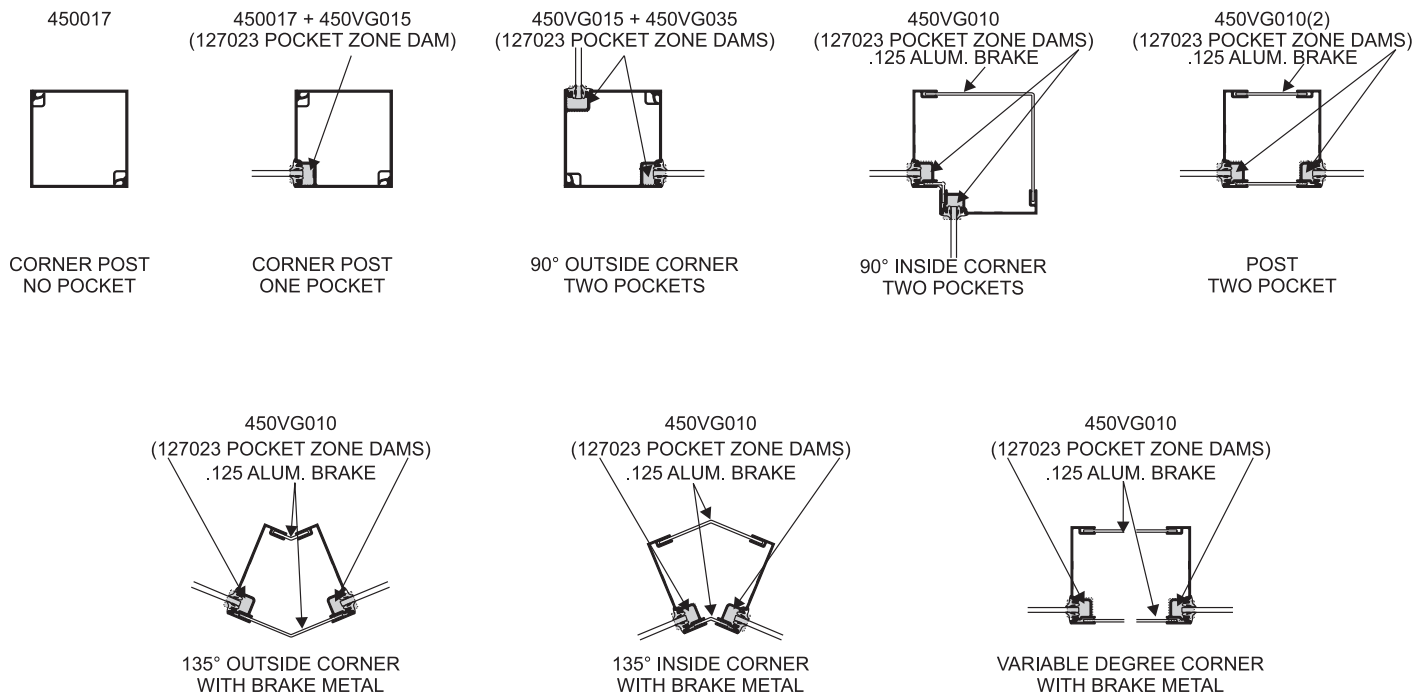
DESCRIPTION		PART NO.	FT./UNIT	FINISH	PRICE/UNIT	UNITS/PKG.
WEATHERSEAL – FRONT SET I.G. (INSIDE GLAZE)						
SYSTEM AVAILABLE AS INSIDE GLAZE ONLY						
	HEAD	450VG103	24'	#17 GRP	\$198.00	4
				#40 GRP	221.00	
				#29 GRP	240.00	
	GLASS STOP	450VG104	24'	#17 GRP	117.00	8
				#40 GRP	131.00	
				#29 GRP	142.00	
	HORIZONTAL	450SSG111	24'	#17 GRP	247.00	4
				#40 GRP	266.00	
				#29 GRP	283.00	
	HORIZONTAL COVER	450SSG004	24'	#17 GRP	52.00	4
				#40 GRP	60.00	
				#29 GRP	70.00	
	GLASS STOP	450VG104	24'	#17 GRP	117.00	8
				#40 GRP	131.00	
				#29 GRP	142.00	
	SILL	450VG101	24'	#17 GRP	236.00	4
				#40 GRP	262.00	
				#29 GRP	283.00	
	JAMB	450VG101	24'	#17 GRP	236.00	4
				#40 GRP	262.00	
				#29 GRP	283.00	
	MULLION	450SSG005	24'	#17 GRP	363.00	3
				#40 GRP	375.00	
				#29 GRP	392.00	
	WEATHERSEAL – 16 FOOT LONG PIECE (COLOR IS BLACK ONLY, DO NOT SPECIFY FINISH WHEN ORDERING)	450SSG250	16'	—	40.00	1

Laws and building and safety codes governing the design and use of glazed entrance, window, and curtain wall products vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

Kawneer reserves the right to change configuration without prior notice when deemed necessary for product improvement.

© Kawneer Company, Inc., 2008

DESCRIPTION	PART NO.	FT./UNIT	FINISH	PRICE/UNIT	UNITS/PKG.
CORNERS – FRONT SET I.G. (INSIDE GLAZE)					
 <p>NO POCKET CORNER HALF</p>	450017	24'	#17 GRP	\$227.00	4
			#40 GRP	244.00	
			#29 GRP	270.00	
 <p>FRONT/BACK FEMALE MULLION HALF</p>	450VG010	24'	#17 GRP	165.00	4
			#40 GRP	185.00	
			#29 GRP	202.00	
 <p>FRONT/BACK ONE POCKET CORNER HALF</p>	450VG015	24'	#17 GRP	266.00	4
			#40 GRP	294.00	
			#29 GRP	317.00	
 <p>FRONT/BACK ONE POCKET CORNER HALF (USED WITH 450VG015 FOR 90 DEGREE CORNER)</p>	450VG035	24'	#17 GRP	267.00	4
			#40 GRP	294.00	
			#29 GRP	317.00	
 <p>POCKET ZONE DAM (TWO [2] REQUIRED AT EACH GLASS POCKET AREA, ONE [1] AT HEAD AND ONE [1] AT SILL)</p>	127023	EACH	—	3.00	1









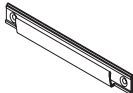


Laws and building and safety codes governing the design and use of glazed entrance, window, and curtain wall products vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

Kawneer reserves the right to change configuration without prior notice when deemed necessary for product improvement.
© Kawneer Company, Inc., 2008

EC-97912-02

RECEPTORS / POCKET FILLERS / ADAPTORS

DESCRIPTION		PART NO.	FT./UNIT	FINISH	PRICE/UNIT	UNITS/PKG.
COMPENSATING RECEPTORS						
	ONE PIECE COMPENSATING RECEPTOR W/WEATHERING (500 LB. MAX. END REACTION) (1000 LB. MAX. END REACTION WITH 2 EACH 451VG374 CLIPS AT EACH VERTICAL MULLION)	451VG571	24'	#17 GRP	\$315.00	4
				#40 GRP	335.00	
				#29 GRP	375.00	
	COMPENSATING RECEPTOR REINFORCING CLIP	451VG374	EACH	—	9.00	1
	TWO PIECE COMPENSATING RECEPTOR W/WEATHERING (500 LB. MAX. END REACTION WITH 451VG572 FACE) (1000 LB. MAX. END REACTION WITH 451VG573 FACE AND 1 EACH 451VG374 CLIPS AT EACH VERTICAL MULLION)	451VG570	24'	#17 GRP	240.00	4
				#40 GRP	260.00	
				#29 GRP	290.00	
	STANDARD COMPENSATING RECEPTOR FACE WITH WEATHERING	451VG572	24'	#17 GRP	120.00	4
				#40 GRP	128.00	
				#29 GRP	140.00	
	HEAVYWEIGHT COMPENSATING RECEPTOR FACE WITH WEATHERING	451VG573	24'	#17 GRP	140.00	4
				#40 GRP	148.00	
				#29 GRP	165.00	
	COMPENSATING RECEPTOR REINFORCING CLIP	451VG374	EACH	—	9.00	1
ADAPTORS						
	SNAP-IN POCKET FILLER / VENT ADAPTOR	450087	24'	#17 GRP	25.00	8
				#40 GRP	30.00	
				#29 GRP	35.00	
BRAKE METAL ADAPTORS						
	BRAKE METAL ADAPTOR (HORIZONTAL OR VERTICAL) (SNAP-IN OR SCREW APPLIED)	451VG150	24'	#17 CLEAR	161.00	8
	STOOL TRIM CLIP PACKAGE (INCLUDES FASTENERS)	069271	EACH	—	2.00	1







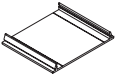
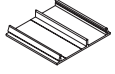
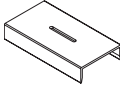




Laws and building and safety codes governing the design and use of glazed entrance, window, and curtain wall products vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

Kawneer reserves the right to change configuration without prior notice when deemed necessary for product improvement.

© Kawneer Company, Inc., 2008

ACCESSORIES

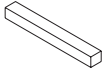









EC-97912-02

DESCRIPTION	PART NO.	FT./UNIT	FINISH	PRICE/UNIT	UNITS/PKG.
FASTENERS					
 SPLINE SCREW (TYPE AB PAN HEAD #12 X 1 1/2" ZINC PLATED STEEL)	028856	EACH	—	\$ 0.11	100
 OPTIONAL SPLINE SCREW (TYPE HEXAGON SOCKET HEAD – THREAD FORMING #12-14 X 1" ZINC PLATED STEEL)	128242	EACH	—	1.20	100
 BALL POINT BIT FOR USE WITH 128242 OPTIONAL SPLINE SCREW	063040	EACH	—	20.00	1
 SHEAR BLOCK SCREW (TYPE B PAN HEAD #10 X 1 3/8" STAINLESS STEEL)	028400	EACH	—	0.18	100
 SHEAR BLOCK SCREW (TYPE B FLAT HEAD #10 X 3/8" STAINLESS STEEL)	128345	EACH	—	0.15	100
DRILL FIXTURES					
 DRILL FIXTURE – SHEAR BLOCK SYSTEM	450VG202	EACH	—	110.00	1
SHIM BACKER					
 SHIM BACKER (3" LONG PIECE) (USED AT HEAD)	450126	EACH	—	2.00	1
 SHIM BACKER (3" LONG PIECE) (USED AT SILL JAMB)	450VG126	EACH	—	2.00	1
OPTIONAL HEAD ANCHOR					
 OPTIONAL HEAD ANCHOR	450VG327	EACH	—	4.75	1
GLAZING ACCESSORIES					
 WATER DEFLECTOR	450105	EACH	—	0.25	1
 WATER DEFLECTOR	450SSG105	EACH	—	3.00	1
 END DAM – USED AT HEAD/SILL	450VG314	EACH	—	2.75	1
 POCKET ZONE DAM (TWO [2] REQUIRED AT EACH GLASS POCKET AREA, ONE [1] AT HEAD AND ONE [1] AT SILL)	127023	EACH	—	3.00	1

Laws and building and safety codes governing the design and use of glazed entrance, window, and curtain wall products vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

Kawneer reserves the right to change configuration without prior notice when deemed necessary for product improvement.

© Kawneer Company, Inc., 2008

DESCRIPTION	PART NO.	FT./UNIT	FINISH	PRICE/UNIT	UNITS/PKG.		
GLAZING ACCESSORIES							
	STANDARD SETTING BLOCK ($\frac{1}{2}$ " X $\frac{3}{8}$ ")	EPDM	027366	EACH	—	\$0.44	1
		SILICONE	027366-SI	EACH	—	2.20	1
	INSIDE GLAZE SETTING BLOCK FOR INTERMEDIATE HORIZONTAL ($\frac{1}{8}$ " X $\frac{1}{2}$ ")	EPDM	027302	EACH	—	1.10	1
		SILICONE	027302-SI	EACH	—	5.50	1
	SETTING BLOCK CHAIR – FOR USE AT SILL		450VG325	EACH	—	2.00	1
	"W" SIDE BLOCK		027084	EACH	—	0.44	1
	"W" SIDE BLOCK – USED AT JAMB		123391	EACH	—	1.00	1
	TEMPORARY GLAZING CLIP		250218	EACH	—	1.85	—
SSG SPACERS							
	SSG WEDGE SPACER		127008	FOOT	—	1.64 (\$410.00/ROLL)	250' ROLL
GASKETS							
	STANDARD PUSH ON GASKET		027074	FOOT	—	0.46 (\$230.00/ROLL)	500' ROLL
	LIGHT PUSH ON GASKET		027076	FOOT	—	0.41 (\$208.00/ROLL)	500' ROLL
	HEAVY PUSH ON GASKET		027077	FOOT	—	0.54 (\$272.00/ROLL)	500' ROLL
GLAZING CHART							

INFILL THICKNESS	WEATHERING (BOTH SIDES)
$\frac{1}{8}$ "	027077 HEAVY
$\frac{1}{4}$ "	027074 STANDARD
$\frac{3}{8}$ "	027076 LIGHT

NOTE: FOR INFILL THICKNESS IN $\frac{1}{16}$ " INCREMENTS OR OVERSIZE AND UNDERSIZE GLASS, USE A COMBINATION OF THE STANDARD (027074) WITH EITHER THE LIGHT (027076) OR HEAVY (027077) GASKETS.

Laws and building and safety codes governing the design and use of glazed entrance, window, and curtain wall products vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

Kawneer reserves the right to change configuration without prior notice when deemed necessary for product improvement.

© Kawneer Company, Inc., 2008